C5 M-Style



The Class 6 Industrial Ethernet SmartMotor[™], which is available in both standard servo (shown) and hybrid servo versions, represents the next step in the evolution of the SmartMotor integrated motor design. The Class 6 motor lineup includes PROFINET[™], EtherCAT[™] and EtherNet/IP[™] versions.

These motors are designed for maximum performance and connectivity. They incorporate a high-end, high-speed processor for exceptional performance, Data update rates are as fast as 1 millisecond. There are dual Industrial Ethernet ports onboard (no hub or switch required), as well as connections for RS-485 and USB. Additionally, they provide plenty of I/O, with the option to add more through an external expander, for easy integration into any system.



Key Features and Benefits

- Simplify wiring, reduce cost through the onboard dual-port Ethernet switch
- Optionally program, configure and get live diagnostics through the USB interface
- Optionally communicate with the motor through the RS-485 half-duplex port, which provides access as a Modbus Remote Terminal Unit (RTU) Slave
- Easily access SmartMotor programmable autonomous control features in slave mode, which allows special user-programmed functions
 - Reduce limit switch wiring and PLC programming through adaptable distributed control
 - Accurately capture position for high-speed registration applications
 - Quickly reduce costs and improve reliability through use of programmable homing and limits
 - Precisely define motion profiles with local cam execution
 - Easy configuration and status monitoring of Industrial Ethernet and field buses
 - Actively monitor/troubleshoot each motor through local error reporting and diagnostic codes

- Local/standalone benefits (see manual for details):
 - Simplify programming and calculate 32-bit precision motion parameters on the fly with floating-point math and trigonometric functions
 - Govern a move by running it on top of a gearing or camming relationship using the dual trajectory generators
 - Create precise spooling/winding shapes and control tension through advanced gearing (supports preset traverse/take-up parameters)
 - Create complex patterns through advanced camming (with cubic spline interpolation and dynamic frequency/amplitude)
 - Highly configurable local I/O for motion control and generalpurpose use in user programs:
 - Drive enable input, fault output, travel limits, registration and position capture
 - External encoder input supporting A-quad-B or Step-and-Direction
 - Total of 7 configurable inputs
 - High-current outputs with external brake-control function



PROFO"

Class 6 EtherCAT® Fieldbus

Industry standard CiA 402 motion profile supports:

- PP, PV, HM, TQ, CSP, CSV, and CST modes
- Dynamic mapping of process data objects (cyclic data exchanges)
- Real time coordinated control using Distributed Clock (DC)

Class 6 PROFINET® Fieldbus

- PROFINET RTC Real Time Cyclic transfers
- Class 1 and 2 (certified) unsynchronized
- Class 3 (certification pending) synchronized SmartMotor clocks
- PROFINET RTA Real Time Acyclic protocol
- DCP, LLDP, SNMP, MIB-II, and LLDP MIB support



Class 6 EtherNet/IP™ Fieldbus

Easily integrates as a position controller (10h) device, for:

- Access to unique SmartMotor commands and parameters
- Improved uptime with optional redundant cabling through Device Level Ring (DLR)
- Optimal performance ensured through Quality of Service (QoS)
- Simplified, modular programming through Add On Instructions (AOI) direct access to SmartMotor native commands and parameters through TCP/IP
- Direct access to SmartMotor native commands and parameters through TCP/IP

C5 M-Style

Actuators

SmartMotor [™] Series	SM23166MT-EXX	
Continuous Torque et 49 volte	68	oz-in
Continuous Torque at 48 volts	0.48	N-m
Pook Torque	128	oz-in
Peak Torque	0.90	N-m
Nominal Continuous Power	189	watts
Nominal Peak Power	213	watts
No Load Speed	4,700	rpm
Encoder Resolution	4,000	counts/rev
Weight	1.7	lb
	0.77	kg
Shaft Diameter	.375	in
	9.53	mm
Shaft, Radial Load	15.0	lb
	6.80	kg
Shaft, Axial Thrust Load	3.00	lb
	1.36	kg
EtherCAT Available	Yes	
PROFINET Available	Yes	
EtherNet/IP Available	Yes	

SM23166MT-EXX



Maximum temperature: 85°C at electronics, 130°C at windings. Recommended ambient temperature range: 0°C - 50°C. Storage temperature range: -10°C - 85°C. Relative humidity: maximum 90%, noncondensing.

SmartMotor™ Series	SM23216	MH-EXX
Centinuous Torque et 49 velte	165	oz-in
Continuous Torque at 48 volts	1.17	N-m
Pook Torquo	300	oz-in
Peak Torque	2.12	N-m
Nominal Continuous Power	60	watts
Nominal Peak Power	115	watts
No Load Speed	2,250	rpm
Encoder Resolution	4,000	counts/rev
NA/-:	1.70	lb
Weight	0.77	kg
Shaft Diameter	.375	in
Shall Diameter	9.53	mm
Ohaff Dadial Land	15.00	lb
Shaft, Radial Load	6.80	kg
Chaff Assial Throught Land	3.00	lb
Shaft, Axial Thrust Load	1.36	kg
EtherCAT Available	Yes	
PROFINET Available	Yes	
EtherNet/IP Available	Yes	

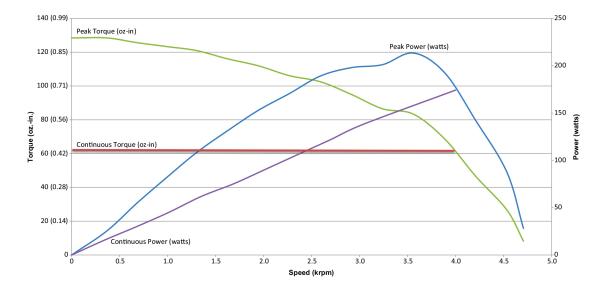
SM23216MH-EXX



Maximum temperature: 85°C at electronics, 130°C at windings. Recommended ambient temperature range: 0°C – 50°C. Storage temperature range: -10°C – 85°C. Relative humidity: maximum 90%, noncondensing.

SM23166MT-EXX Torque Curves

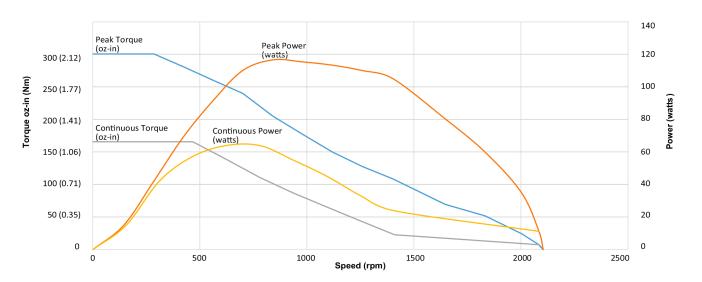
SM23166MT-EXX motor Torque vs. Speed, 48 volts, MDC commutation, 25°C ambient (curves are derated at higher ambient)



Continuous rating based on 25°C ambient temperature, motor mounted to a 6x6x¼ inch aluminum heat sink, and electronics/windings below maximum temperature. Peak torque is available for 3 seconds at a 10% duty cycle.

SM23216MH-EXX Torque Curves

SM23216MH-EXX motor Torque vs. Speed, 48 volts, MDC commutation, 25°C ambient (curves are derated at higher ambient)

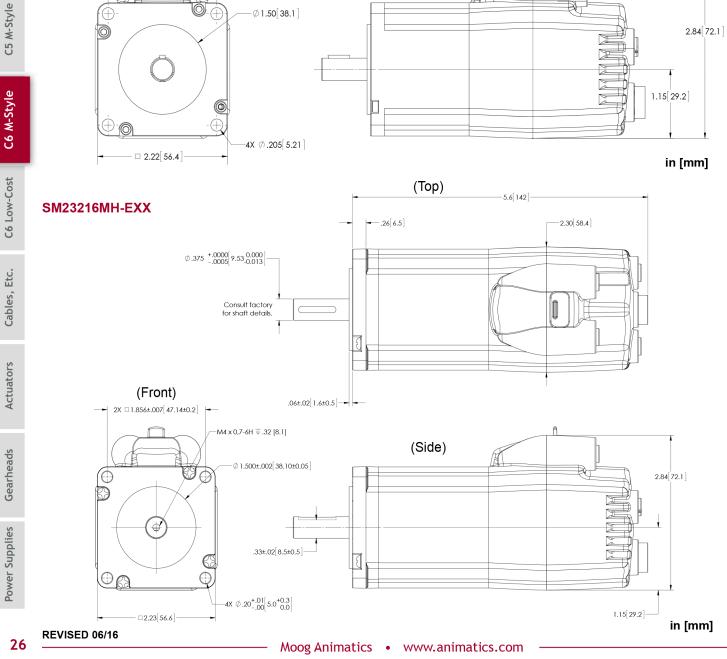


Continuous rating based on 25°C ambient temperature, motor mounted to a 6x6x¼ inch aluminum heat sink, and electronics/windings below maximum temperature. Peak torque is available for 3 seconds at a 10% duty cycle.

(Front)

□ 1.86[47.1]

SM23166MT-EXX



(Top)

.24[6.0]

(Side)

4.69[119.0]-

2.30 58.4

.84[21.3]

 $.093^{+.001}_{-.000} \Big[\, 2.35^{+0.03}_{-0.00} \Big]$

Ø.3747±.0003[9.517±0.008]

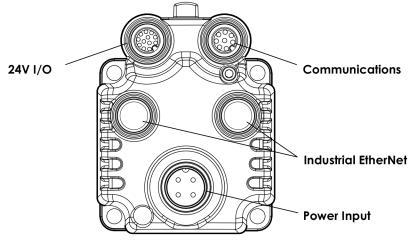
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Actuators

Class 6 M-Style Connector Pinouts

The following table shows the pinouts for the connectors on the Class 6 M-style SmartMotors.

PIN	Main Power		Specifications	Notes	P1
1	Control Power In		+24V (±20%), 32V Max.	Also Supplies I/O	M16, 4 PIN MALE
2	Chassis				1
3	Control, Com, I/O and A	mplifier Ground	Common Ground	Nonisolated	(
4	Amplifier Power In		+24V Min., 48V Max.	Powers Amplifier Only	2—3
PIN	Communications Connector		Specifications	Notes	P2
1	Control, Com, I/O and A	mp Ground	Common Ground	Nonisolated	
2	RS-485 B, Com ch. 0		115.2 KBaud Max.		M12, 8-PIN
3	RS-485 A, Com ch. 0		115.2 KBaud Max.		FEMALE END VIEW
4	Encoder A+ Input/Outpu	ıt	125 KHz Individual Line Frequency	Configurable as Encoder Output	, r ⁵ .
5	Encoder B- Input/Outpu	t	125 KHz Individual Line Frequency	Configurable as Encoder Output	4-600-6
6	Encoder A- Input/Outpu	t	125 KHz Individual Line Frequency	Configurable as Encoder Output	3—000—7
7	+5V Out		50 mA Max.		2-0 \ _1
8	Encoder B+ Input/Outpu	ut	125 KHz Individual Line Frequency	Configurable as Encoder Output	8
PIN	24V I/O Connector		Specifications	Notes	P3
1	IN0 GP, Discrete or Anal	log Input	Inp Impedance > 10 kohm	For Inputs:	
2	IN1 GP, Discrete or Analog Input		Inp Impedance > 10 kohm	7 Configurable Inputs	M12, 12-PIN
3	IN2 Pos Limit or GP		Inp Impedance > 10 kohm	Low Lvl Thld: 3.6V Max.	FEMALE END VIEW
4	IN3 Neg Limit or GP		Inp Impedance > 10 kohm	High Lvl Thld: 5.0V Min.	10
5	IN4 GP or Ext. Enc. Index Capture		Inp Impedance > 10 kohm	Inp Hysteresis: 1.0V Min.	7 [12
6	IN5 GP or Int. Enc. Index Capture		Inp Impedance > 10 kohm	Analog Input Scale: 10V FS	°×√√×°
7	IN6 GP, G Cmd, or Hom	ing Inp (EtherCAT)	Inp Impedance > 10 kohm		5 () 9
8	IN7 Drive Enable		Inp Impedance > 10 kohm		11 0000
9	OUT8 Brake or GP		250 mAmps Max.	For Outputs: Do Not Exceed	
10	OUT9 NOT FAULT		250 mAmps Max.	500 mAmps Combined	⁺ ₃ ~ 10
11	+24 VDC Out (Supplied from P1, Pin 1)		12.5V Min., 23V Max. Load 2 Amps Max.		2
12	Ground Common		Common Ground	Nonisolated	
PIN	Industrial Ethernet C	Connectors	Specifications	Notes	P4
	EtherNet/IP, EtherCAT	PROFINET	10/100BASE-T	Shield tied to motor housing	M12, 5-PIN
1	+TX	+TD	EtherCAT=100BASE-TX	EtherCAT=Input(L), Output(R)	FEMALE END VIEW
2	+RX	+RD			-4
3	-TX	-TD			3
4	-RX	-RD			1
					2 ~~ ,



CAUTION: Exceeding 32 VDC into control power on any of the +24V pins may cause immediate damage to the internal electronics. Exceeding a sustained voltage of 48V to pin 4 of the P1 Power Input may cause immediate damage to the internal electronics. Exceeding these voltage limits will void the warranty.